

Piston and Connecting Rod 1—8

- 1 Piston
- 2 Circlip
- 3 Connecting rod bushing
- 4 Connecting rod bolt
- 5 Nut connecting rod bolt
- 6 Connecting rod
- 7 Piston pin
- 8 Piston rings

Timing Housing Cover 20—42

- 20 Timing housing cover
- 21 Threaded bolts for adjusting lever of ignition distributor
- 22 Bearing bushing (guidewheel bearing)
- 23 2 O-rings
- 24 Bearing bushing (intermediate gear shaft)
- 25 Threaded bolt
- 26 Spring plate
- 27 Crankshaft sealing ring front
- 28 Washer
- 29 Screw M 8 x 25
- 30 Washer
- 31 Screw M 8 x 105
- 32 4 Screws M 6 x 25
- 33 4 Washers
- 34 End Cover
- 35 Gasket
- 36 Screw connection
- 37 Sealing ring
- 38 Closing plug M 26 x 1.5
- 39 Sealing ring
- 40 Holder-engine damper
- 41 6 Screws M 8 x 45
- 42 6 Washers

Cylinder Crankcase 50—66

- 50 Cylinder crankcase
- 51 4 Hollow dowel pins
- 52 3 Closing plugs oil duct
- 53 Closing plug main oil duct rear
- 54 2 Supporting angle pieces
- 55 2 Washers
- 56 2 Screws M 10 x 40
- 57 2 Sealing rings
- 58 2 Plugs M 14 x 1.5
- 59 Sealing ring
- 60 Screw connection
- 61 Bearing bushing intermediate gear shaft rear
- 62 Closing plug main oil duct front
- 63 Sealing ring
- 64 Closing plug M 8 x 1
- 65 2 Cyl. pins 8 dia. x 16
- 66 Bearing bushing guide wheel

Intermediate Flange 70—82

- 70 Intermediate flange
- 71 4 Spring washers
- 72 4 Screws M 10 x 28
- 73 Cover-crankshaft sealing ring rear
- 74 8 Washers
- 75 3 Screws M 6 x 20 and 5 screws M 6 x 25
- 76 Crankshaft sealing ring rear
- 77 2 Cyl. pins 8 dia. x 10
- 78 2 Set pins
- 79 Cover
- 80 Sealing strip
- 81 Cover plate
- 82 3 Screws M 6 x 15

Crankshaft 90—113

- 90 Crankshaft
- 91 Main bearing shell top
- 92 Fitted bearing shell top
- 93 Connecting rod bearing shell top
- 94 Connecting rod bearing shell bottom
- 95 Fitted bearing shell bottom
- 96 Main bearing shell bottom
- 97 Crankshaft bearing cap (fitted bearing)
- 98 10 Washers
- 99 10 Washers
- 100 10 Hex. bolts M 12 x 80
- 101 10 Hex. socket bolts M 10 x 80
- 102 Crankshaft bearing cap (main bearing)
- 103 Key
- 104 Crankshaft gear
- 105 Hub-pulley-vibration-damper
- 106 Plate springs
- 107 Bolt M 18 x 1.5
- 108 Indicating needle
- 109 Vibration damper
- 110 Pulley
- 111 6 Circlips
- 112 6 Screws M 8 x 12
- 113 Cover — pulley

Flywheel and Driven Plate 120—125

- 120 Flywheel
- 121 Ball bearing 6202
- 122 Closing ring
- 123 8 Anti-fatigue bolts M 12 x 1.5
- 124 Driven plate
- 125 Spacing washers

Oil Pan 130—138

- 130 Oil pan
- 131 Oil drain plug
- 132 Sealing ring
- 133 Guide tube — oil dipstick
- 134 Oil dipstick
- 135 Stop ring — oil dipstick
- 136 Oil pan gasket
- 137 30 Spring washers
- 138 30 Screws M 6 x 15

